

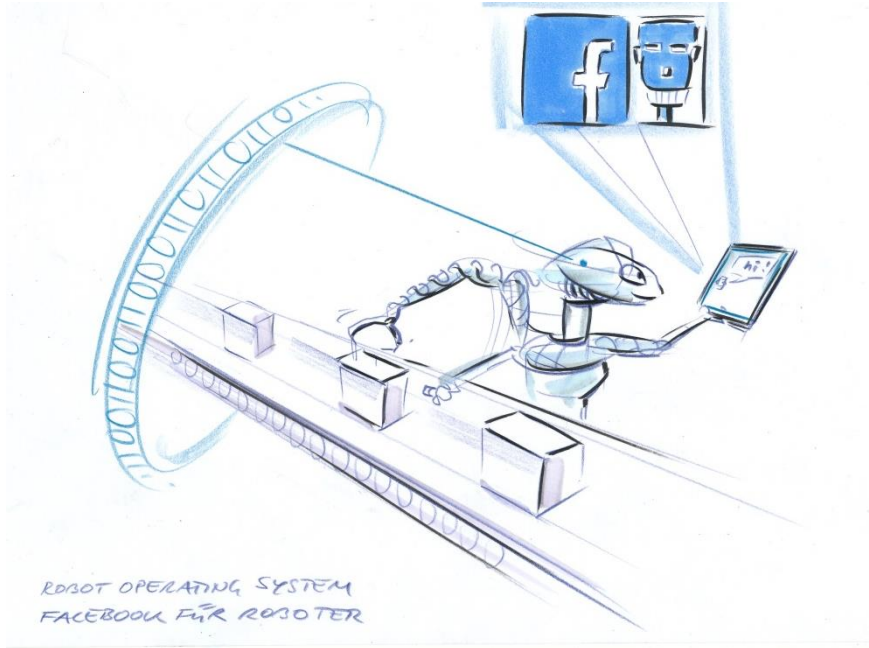
« Construction Equipment in an Agile World »

Session 1, „Innovation in manufacturing processes”
16th October 2014, Crowne Plaza -Antwerp



CECE Congress 2014 - 15, 16, 17 October - Antwerp, Belgium





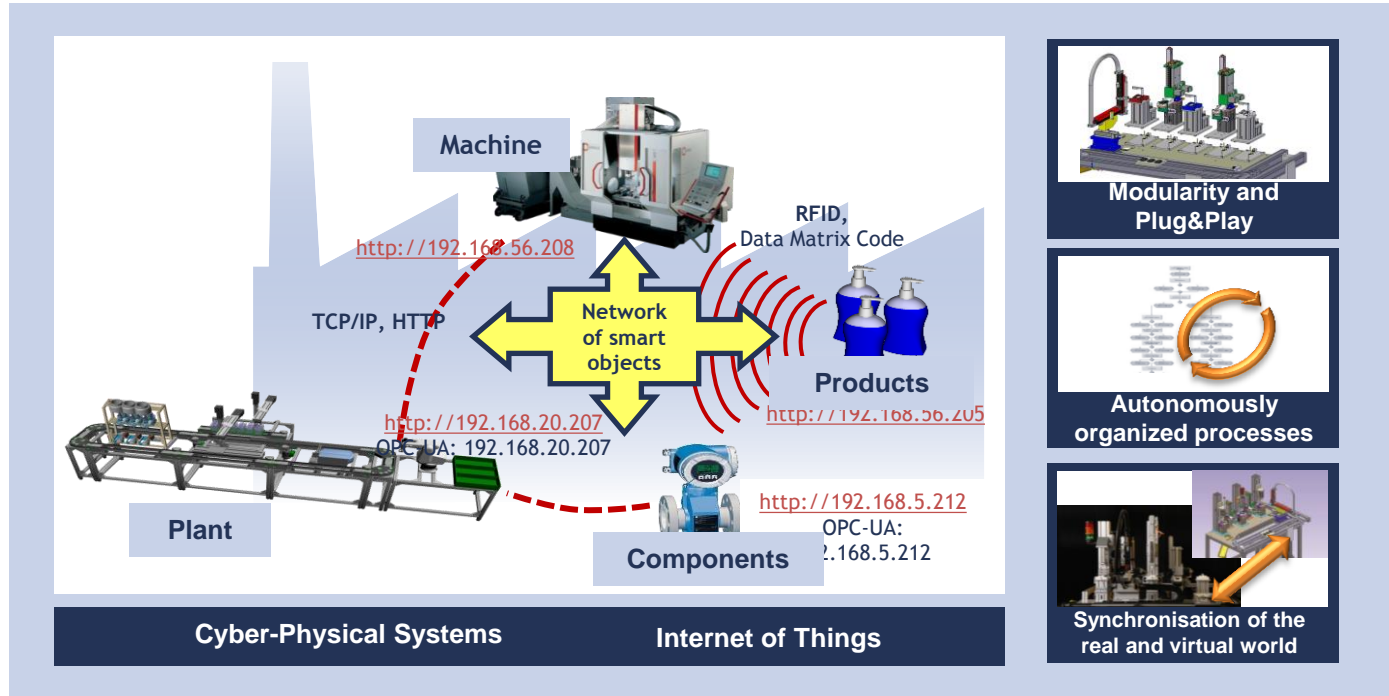
Industry 4.0 - from the Human and HMI perspective



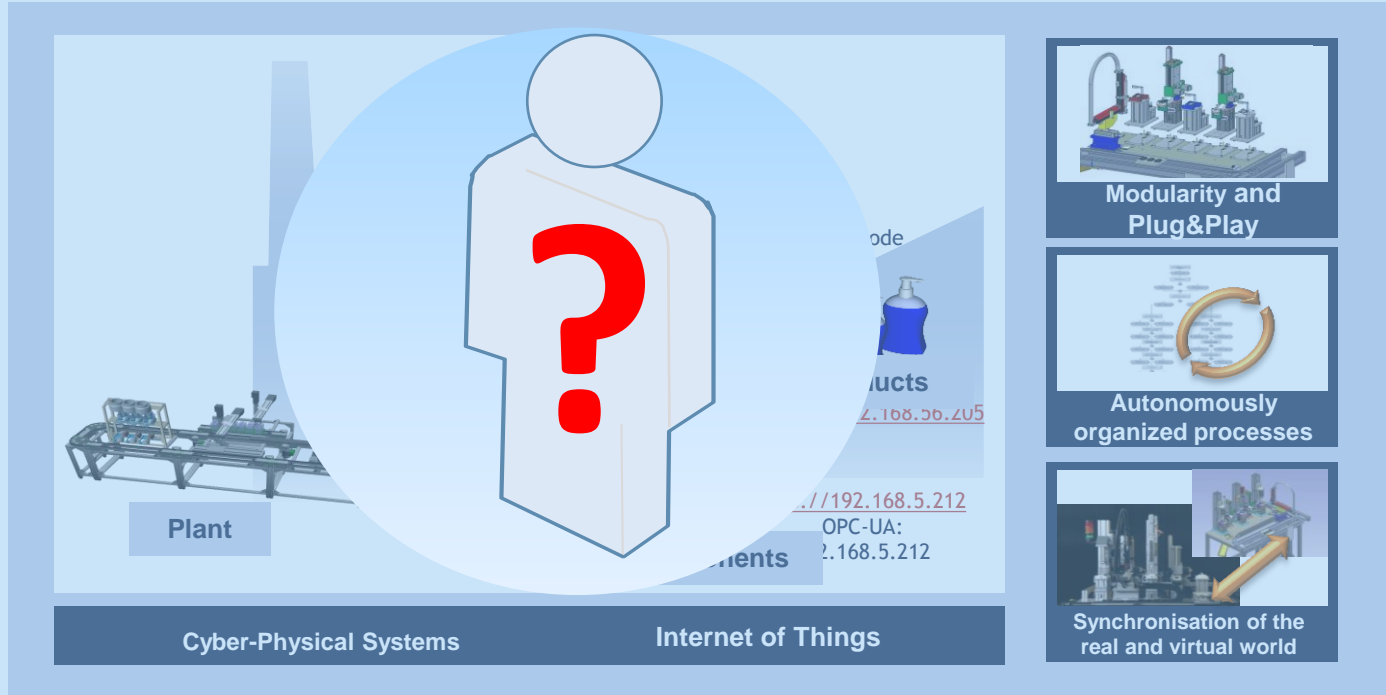
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Paradigms of a Cyber-Physical Production System (CPPS)



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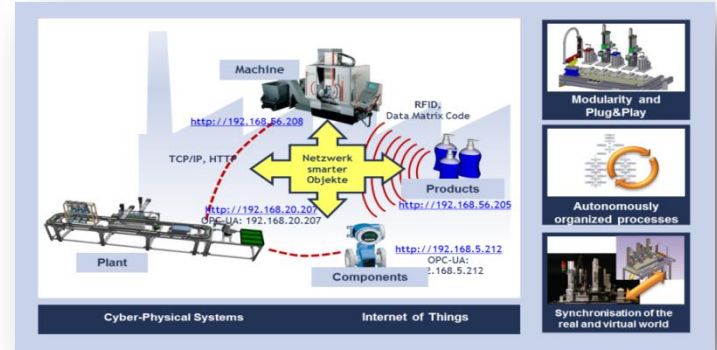


Computer-Integrated Manufacturing (CIM) ≠ Industry 4.0



70-80ies

**CIM-illusion:
man-abandoned factories**



today

**Industry 4.0:
the human in the middle?**



Compared to machines, humans are good at ...



- Recognizing complex stimuli:
pictures, voices, patterns, language etc.
- Associative memory
- Explaining phenomenons
- Improvisation and flexibility regarding new situations
- High learning ability
- Estimation
- Inductive conclusions



Compared to machines, humans are limited at...

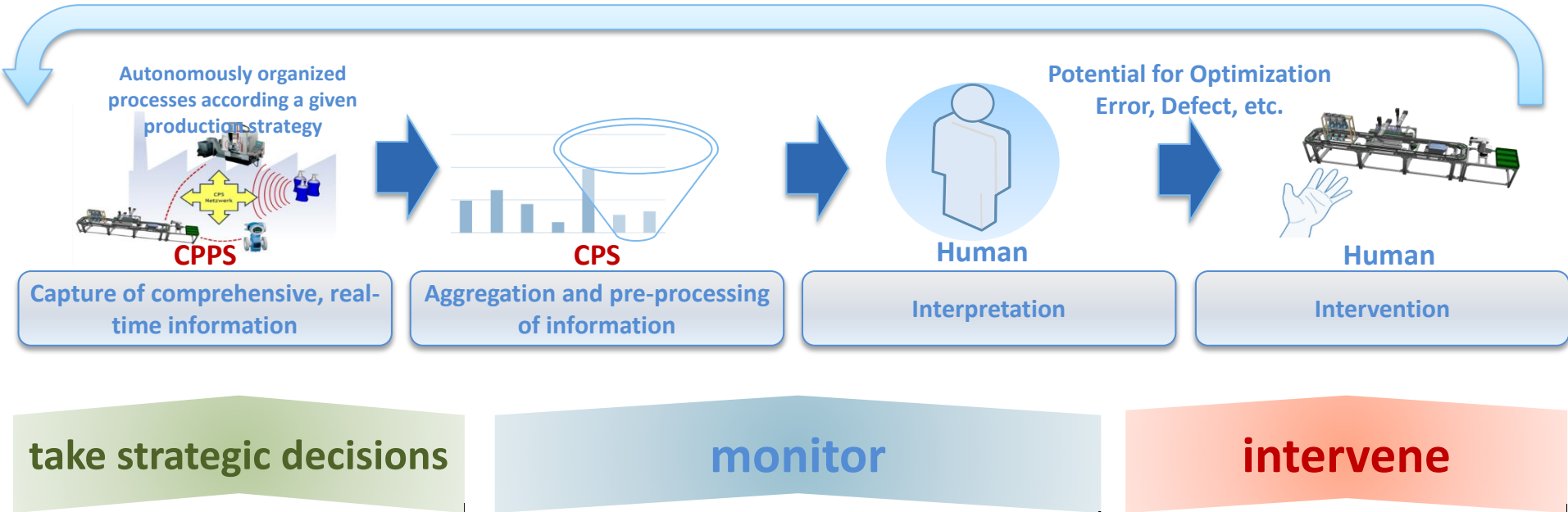


- Carrying out complex, multilayer tasks
- Short-term memory
- Big data storage
- Reliable, fatigue-free performance
- Physical strength
- Deductive conclusions

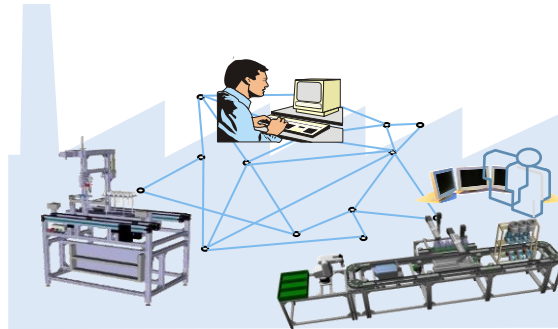


Cyber-Physical-Production-System - Control Loop

- Adapted production strategy
- Problem solution



FORMS OF INTERACTION IN A CYBER-PHYSICAL WORLD



1 - Advanced Visualisation & Interaction

Mobile devices such as *smartphones*, *tablets* and *smartglasses* are the main tool in dealing with CPS and the information provided by them.

Ability to operate via

- touchscreen
- language recognition
- gesture recognition



uni-modal

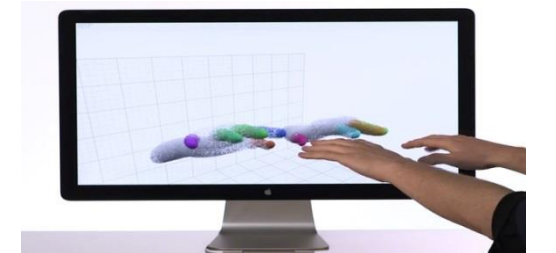
multi-modal



Ruggedized Tablets



Siri, etc.



Leap Motion, Kinect, etc.

2 - Smart Assistance Applications – Services

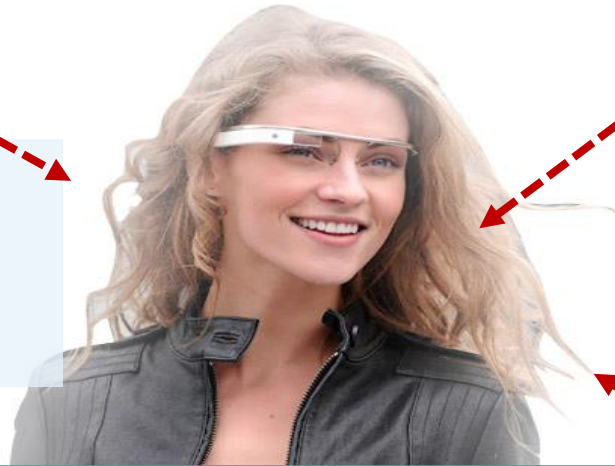


Communication:

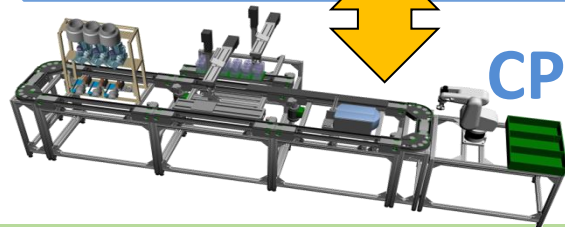
E-Mail, Timeline, Microblogs, Instant-Messenger, Video-conferences & 'view-sharing'



Integration of Production-IT and Knowledge Management



VR/AR as mediator



CPPS

Interaction and device access:

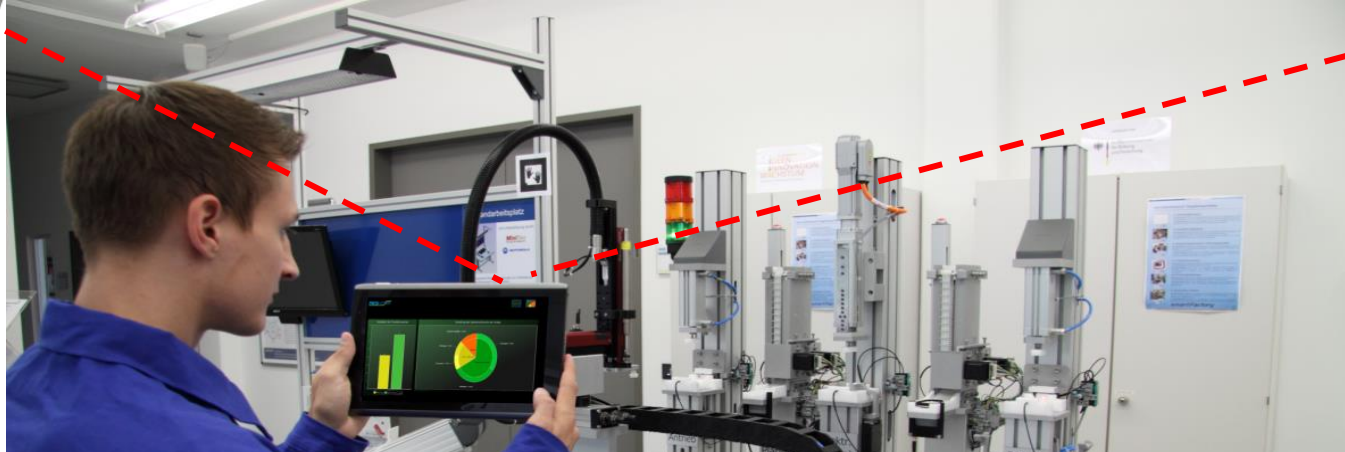
Live-Data, Parameterization, etc.



Assistance:

e.g. navigation & location-based content and applications

3 - Smart Assistance Applications – Location /context awareness



*no proprietary,
fix control
panels
1: m-access*

Requirements:

- **Location /context awareness:** Identify and evaluate position / context of components and human
- **Active information filtering:** Only relevant for information and interaction options are accessible.



Smart Assistance Applications – Summary & Examples

- **mobile devices and advanced visualisation / interaction**
- **seamless integration of information and services** (vertical and horizontal integration)
- **advanced sensors** to detect and to characterize location / context

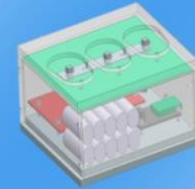


Support the human operator **in difficult, infrequent or previously unknown situations**

Example 1 – Smart AR-Informationssystem

Augmented.*smartFactory*^{KL}

Intelligenter Werkstückträger




Description

**Intelligenter
Werkstückträger**

Producer: SmartFactory

Status: **Running**

 Back to Module

 More Information



Example 1 – Smart AR-Informationssystem

Video



Example 2 – Manuel Workstation at the SmartFactory



Example 2 – Manuel Workstation at the SmartFactory

Video



Example 3: Virtual Training - VISTRA

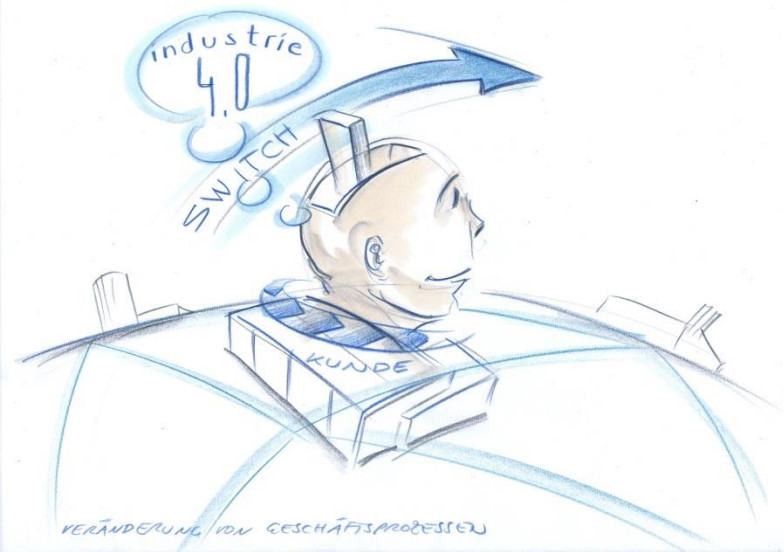


Example 3: Virtual Training - VISTRA

Video



Thank you for your attention!



smartFactory^{KL}

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